

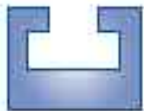
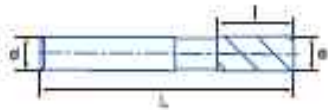
Ref. **4417**

FRESA FRONTAL ACABADO HSS 1Z ALUMINIO

Aluminium 1Z HSS Finishing End Mill
Fraise Finition HSS 1Z Aluminium



HSS	IZAR Std. W	Serie Larga Long Length Série Longue	d= 8 mm			Tol.* D (k10) d (h6)	*øD=ød → Tol. D (js14) d (h6)
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Perfiles
Profils
Profilis

Material		Vc	Avances fz*/rev. (mm/min.) Feed / Pas
Grupo	Sub.	HSS	Ø 5
6	6.1	100-160	0,040
	6.2	100-160	0,040
	6.3	100-160	0,025
7	7.1	40-70	0,022

*vf (mm/min.) = r.p.m. x Z x fz x K
(K = Coeficiente Corrección / Correction Coefficient / Coefficient de Correction)

Vc= m/min.

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

D	d	L	l	Y	Z	N° Art. HSS	€
5,00	8	100	35	20	1	44138	16,28

DAIMA

