

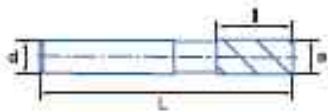
Ref. **4416**

FRESA FRONTAL ACABADO HSS 1Z ALUMINIO

Aluminium 1Z HSS Finishing End Mill
Fraise Finition HSS 1Z Aluminium



| | | | | | | | |
|-----|-------------|--|---------|--|--|-----------------------------|--|
| HSS | IZAR Std. W | Serie Larga Long Length Série Longue | d= 8 mm | | | Tol.* D (k10); d (h6) | * $\sigma D = \sigma d \Rightarrow$ Tol. D (js14) d (h6) |
|-----|-------------|--|---------|--|--|-----------------------------|--|



Perfiles
Profiles
Profils

| Material | | Vc | Avances fz*/(rev. (mm/min.) Feed / Pas | |
|----------|------|---------|--|-------|
| Grupo | Sub. | HSS | Ø 4 | Ø 5 |
| 6 | 6.1 | 100-160 | 0,024 | 0,040 |
| | 6.2 | 100-160 | 0,024 | 0,040 |
| | 6.3 | 100-160 | 0,015 | 0,025 |
| 7 | 7.1 | 40-70 | 0,012 | 0,022 |

* vf (mm/min.) = r.p.m. $\times Z \times fz \times K$

(K = Coeficiente Corrección / Correction Coefficient / Coefficient de Correction)

Vc= m/min.

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

| D | d | L | l | Y | Z | N° Art. HSS | € |
|------|----|----|----|----|---|-------------|-------|
| mm | mm | mm | mm | mm | | | |
| 4,00 | 8 | 80 | 16 | 19 | 1 | 74142 | 16,28 |
| 5,00 | 8 | 80 | 16 | 19 | 1 | 74145 | 16,28 |

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