

Ref. **4411**

FRESA FRONTAL ACABADO HSSE 5% CO 1Z ALUMINIO LARGA

Long Aluminium 1Z HSSE 5% Co Finishing End Mill
Fraise Finition HSSE 5% Co 1Z Aluminium Longue



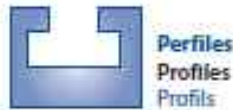
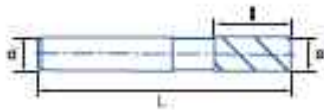
HSSE 5% Co	IZAR Std. W		
Tol.* D (k10) d (h6)	*øD=ød => Tol. D (js14) d (h6)		

Material		Vc	Avances fz*/rev. (mm/min.) Feed / Pas		
Grupo	Sub.	5% Co	Ø4	Ø6	Ø8
6	6.1	160-200	0,025	0,042	0,062
	6.2	160-200	0,025	0,042	0,062
	6.3	50-80	0,020	0,030	0,035
7	7.1	40-70	0,018	0,030	0,040

*vf (mm/min.) = r.p.m. x Z x fz x K
(K = Coeficiente Corrección / Correction Coefficient / Coefficient de Correction)

Vc= m/min.

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$



D	d	L	I	Y	Z	N° Art. 5% Co.	€
4,00	8	80	16	29	1	13941	22,84
5,00	8	80	16	29	1	13943	22,84
6,00	8	90	16	29	1	13944	22,84
8,00	8	100	28	40	1	13945	25,36

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