

Ref. **6604**

FRESA FRONTAL SUPER-ACABADO PMX 4Z

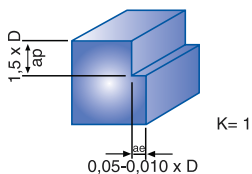
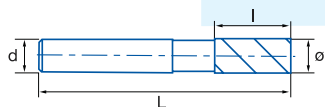
4Z PMX Super-Finishing End Mill

Fraise Super-Finition PMX 4Z



IZARMAX

PMX	PMX + TIALN-TOP	DIN 844 N		4 Z				Tol. D (k10) d (h6)
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Material		Vc		Avances fz*/rev. (mm/min.) Feed / Pas					
Grupo	Sub.	PMX	TIALN-TOP	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20
1	1.1	35-45	55-80	0,030	0,035	0,058	0,069	0,115	0,115
1	1.2	30-42	45-75	0,030	0,035	0,058	0,069	0,115	0,115
4		18-24	30-45	0,042	0,062	0,077	0,092	0,127	0,150
5	5.1	70-120	110-210	0,042	0,062	0,077	0,092	0,127	0,150
	5.2	70-120	110-210	0,030	0,035	0,058	0,069	0,115	0,115

*vf (mm/min.) = r.p.m. x Z x fz x K
 (K = Coeficiente Corrección / Correction Coefficient / Coefficient de Correction)

Vc = m/min.

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

D mm	d mm	L mm	I mm	Z	N° Art. PMX	€	N° Art TIALN-TOP	€
6,00	6	57	13	4	45384	21,41	45479	27,64
8,00	10	69	19	4	45385	27,89	45480	34,89
10,00	10	72	22	4	45387	31,10	45276	38,70
12,00	12	83	26	4	45388	42,66	45345	50,86
14,00	12	83	26	4	45390	54,18	45396	63,08
16,00	16	92	32	4	45391	62,81	45484	73,27
18,00	16	92	32	4	45393	77,28	45495	88,71
20,00	20	104	38	4	45394	90,55	45509	102,73



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